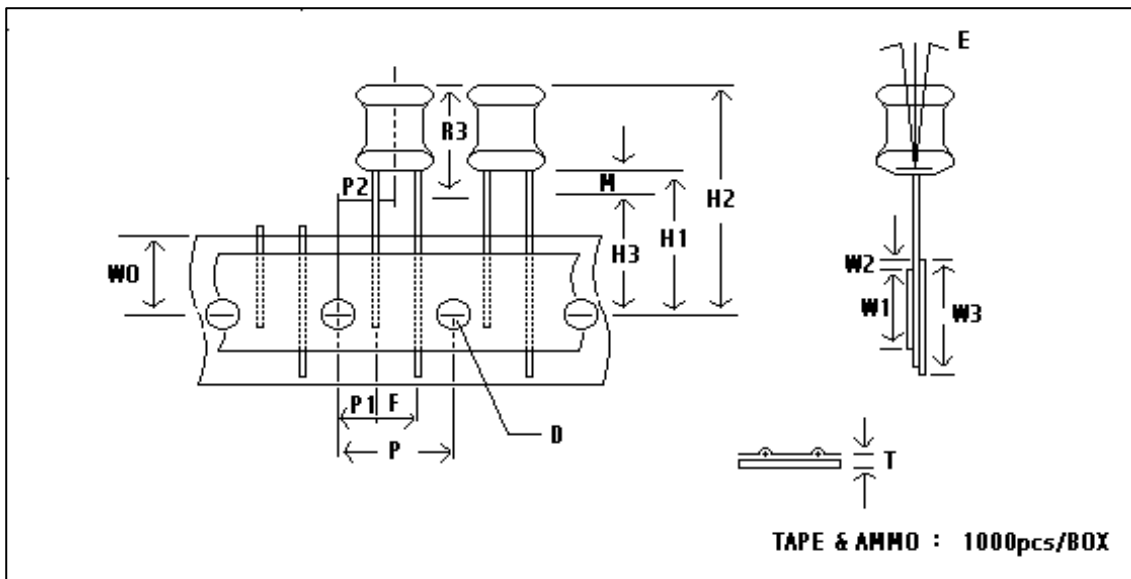


## 622LY & 187LY & 181LY TYPING & AMMO



ITEM	SYMBOL	SPECIFICATION			
		MILIMETER		INCH	
		SIZE	TOLERANCE	SIZE	TOLERANCE
TAPE FEED HOLE DIAMETER	D	4.00	+/- 0.20	0.157	+/-0.008
COMPONENT LEAD PITCH	F	5.00	+/-0.50	0.300	+/-0.020
FRONT TO REAR DEFLECTION	H		2.00 MAX		0.079 MAX
HEIGHT OF SEATING FLAME	H3	16.00	+/-0.25	0.630	+/-0.010
FEED HOLE TO BOTTOM OF COMPONENT	H1	18.50	+/-0.25	0.729	+/-0.010
FEED HOLE TO OVERALL COMPONENT HEIGHT	H2	27.50	+/-1.50	1.083	+/-0.060
FEED HOLE PITCH	P	12.70	+/-0.30	0.500	+/-0.012
LEAD LOCATION	P1	3.85	+/-0.70	0.152	+/-0.028
CENTER OF COMPONENT LOCATION	P2	6.35	+/-1.30	0.250	+/-0.051
OVERALL TAPED PACKAGE THICKNESS	T		1.42 MAX		0.056 MAX
FEED HOLE LOCATION	W0	9.00	+/-0.50	0.354	+/-0.020
ADHESIVE TAPE WIDTH	W1	15.00	+/-0.50	0.590	+/-0.020
ADHESIVE TAPE POSITION	W2		4.00 MAX		0.157 MAX
TAPE WIDTH	W3	18.00	+/-0.50	0.709	+/-0.020
BOTTOM OF COMPONENT TO CURVE OF L/M	M	2.50	+/-0.25	0.098	+/-0.010
TOP OF COMPONENT TO CURVE OF L/M	R3	12.60	+/-0.80	0.496	+/-0.032